

# **SOUTH PRODUCTION NOTES**

**November 21, 2013  
Afternoon Shift**

**BASF EMPLOYEES  
141 Last Recordable  
160 Last Lost Time**

**#1 MED A-520: We will continue on into the first half of 2<sup>nd</sup> shift.**

**#1 RC / A-520: Continue on through the 1<sup>st</sup> half of 2<sup>nd</sup> shift. This calciner will need to be cleaned quickly after the A-520 trial.**

**Exhaust to Trimer**

**Day shift update: 1 batch running and working on mixing the 2<sup>nd</sup> batch.**

**#2 MED line/ Cu-0602: Line should be ready to go. Waiting on raws.(Hopefully next Monday)**

**#2 RC/ Cu-0860 done, clean for Cu-0602: Keep down until Cu-0602 batches get going.**

**Exhaust to F1**

**Day shift update: No change.**

**Tank 7 / AMT Solution / D-1795: Keep temperatures between 25 and 35 degrees C. No need to put steam on this tank while we have AMT in it.**

**Day shift update: tank is at 57%.**

**Old Pfaudler D-1795: Goal is to keep the entire pipeline full (totes, hopper, pfaudler, and make sure 7 tank has enough material or make another tank as needed). Continue to write down "dryer feed times" on each batch of totes, and when possible direct feed off of the dryer into the calciner hopper. Only feed into the bag-off from the dryer when necessary.**

**#3 MED / D-1795 NAQ: Continue to write down "dryer feed times" on each batch of totes, and when possible direct feed off of the dryer into the calciner hopper. Only feed into the bag-off from the dryer if necessary. DO NOT BUILD FEED!!! KEEP FEEDING THE CALCINER DIRECTLY INTO THE HOPPER IF NECESSARY. HAVE A BAG HANGING OVER THE HOPPER IN CASE WE ENCOUNTER A GAP IN THE PIPELINE...BUT ALWAYS FEED THE CALCINER.**

**#3 RC / D-1795 NAQ: Continue feeding. Watch the feed rate on this calciner! Sample per the MOD. DO NOT BUILD FEED!!! KEEP FEEDING THE CALCINER DIRECTLY INTO**

**THE HOPPER IF NECESSARY. HAVE A BAG HANGING OVER THE HOPPER IN CASE WE ENCOUNTER A GAP IN THE PIPELINE...BUT ALWAYS FEED THE CALCINER.**

**Exhaust to CTO**

**Day shift update: 2 batches made.**

**#4 RC / D-5206: On hold for material from the abbe/National dryer.**

**Exhaust to 4 DC**

**Day shift update: On hold for material.**

**#5 RC / 1520: Waiting on feed to be made on the PK blender and locks to be removed.**

**Exhaust to Trimer**

**Day shift update: Need to have locks removed and calciner started up.**

**National Dryer / 5206 :** Abbe can be run on the off shifts. Check with wastewater before turning on sump.

**Day shift update: No batches to feed.**

**Abbe Blender / D-5206:** Ok to run on the off shifts.

**Day shift update: No batches made . Run on off shifts as manpower permits. Many bags of the 5202 were hoisted to the 2<sup>nd</sup> floor today.**

**PK Blender / 1520:** Continue to run. PK has been inspected and will be worked on at a later date.

**Day shift update: Ran a partial shift with no issues**

**New Pfaudler / Clean for BE-0101:** The next product will require an excellent clean up. The sheet is on Mike V's desk.

**#6 DRYER - RC / clean for 0796:** This will need to be a really good clean up.

**Exhaust to Sly Scrubber**

**Day shift update: Clean up started 2<sup>nd</sup> half of 1<sup>st</sup> shift.**

**Tower 3 / Cu-0860:** Loaded and running..

**Day shift update: No change.**

**Tower 6 / Q-VAM next:** Tower loaded and running.

**Tower was unloaded and reloaded this morning.**

**Harrop Kiln - Al-3921 T 3/16**: Continue running. A work notification has been written to have maintenance take a look at the automatic pusher at the cool down zone in the Kiln. It appears as if the clutch is disengaging while pushing carts. Work notification written for one of the blowers on the kiln (#5 blower stopped working). Still operable, but maintenance needs to see Tower operator for more information.

**Day shift update:** No change.

**North Screener / Cu-0860**: Continue on.

**Day shift:** No screening.

**South Screener / E-406**: Keep screener on hold until more E-406 is unloaded. More tower loads to be produced after the QVAM is finished.

**Day shift:** No change.

**#2662 Pill Machine / Al-3917 3/16**: Continue on.

**#2664 Pill Machine / Al-3917 3/16**: Continue on. Rotoloc was was fixed.

**Day shift update:** Rotoloc fixed late in the day.

**HC-11 Tanks / 1520**: 4 tank air regulator was repaired, 4 tank contents transferred to 6 tank. Tank 4 has been rinsed and refilled.

**Day shift update:** Tank 4 was drained and refilled. See if a batch of 1520 can be made.

**Tunnel Kiln #2 / Al-3921**: Continue on.

**Day shift update:** No change.

**Tank 6 / tank rinsed out**: Tank is empty.

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maint issues.

- 1) D-1795 NAQ - East Pfaudler/#3P&S Dryer/#3RC
- 2) Reduction Towers, specifically QVAM on Tower 6 and screening of E-406 TR
- 3) 1520 - HC-11 Tanks/PK/#5RC/Trimer
- 4) D-5206 - Safety/Abbe/National Dryer/#4RC
- 5) D-5202 - #4RC
- 6) Celanese Trial - West Pfaudler/HC-11 dryer & #6 RC
- 7) Al-3921 T 3/16 - Harrop Kiln
- 8) Al-3917 T 3/16 - Horne Tableting

9) AI-4126 E 1/16 3F - #1MED/#1 RC, then clean up and change over for A-520

10) Clean up and change over on #2MED/#2 RC

By 7am Monday morning, #5 RC and #1 RC both need to be switched off of the Trimer and onto 5A DC & F-1.